



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBD29905
Job Sheet 204187



Part No: RBD29905

Job Qty: 1 pcs

Part Name: Engine Hoist Rope Pulley System



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/4/19

Job Tracking No:

Due Date: 1/20/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBD29905 Rev G IPP Rev A 17.11.15 New issue DP Verify DD/IPP Rev B DWG update DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	1/20/20		0.00	2.00	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		GP20-01-15
120	QC 5	1 pcs	1/20/20		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	1 pcs	1/20/20		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		

Plex 12/4/19 11:26 AM Dart.lajeunesse.marie

				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	BAS
				Packaging 3 - 7 - B4B	28
				Packaging 3 - 8 - B4B	9-89
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - SA	1 pcs	1/20/20	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

Part Op 110 - Assemble as per DWG. Sheet 1 & 2 ***Trim rivets prior to bucking as per note 8 sheet 2***
 Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

JAN 15 2020

Job BOM

013904

Part / Item	Component Name	Quantity	Operation	Container
97481A351	Aluminum Rivet 1/4 Rnd X 1 1/4	2 Ea (2 ea)	110-Small Fab - 1	015397
97481A357	Aluminum Rivet 1/4 Rnd X 2	2 Ea (2 ea)	110-Small Fab - 1	015398
RBD29905-1	Side Plate	4 pcs (4 ea)	110-Small Fab - 1	243830
RBD29905-11	Short Center Pin	1 pcs (1 ea)	110-Small Fab - 1	138564
RBD29905-13	Long Center Pin	1 pcs (1 ea)	110-Small Fab - 1	138559
RBD29905-15	Center Plate	5 pcs (5 ea)	110-Small Fab - 1	122128
RBD29905-3	Cord Handle	1 pcs (1 ea)	110-Small Fab - 1	196656
RBD29905-5	Hook	4 pcs (4 ea)	110-Small Fab - 1	053125
RBD29905-7	Bushing	14 pcs (14 ea)	110-Small Fab - 1	240183
RBD29905-9	Pulley	7 pcs (7 ea)	110-Small Fab - 1	240350
W9710R	Paracord	50 ft (50 ea)	110-Small Fab - 1	020839

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	97481A351	2	34	0
	97481A357	2	27	0
	RBD29905-1	4	2	0
	RBD29905-11	1	6	0
	RBD29905-13	1	6	0
	RBD29905-15	5	4	0
	RBD29905-3	1	5	0
	RBD29905-5	4	18	0
	RBD29905-7	14	0	0
	RBD29905-9	7	3	0
	W9710R	50	200	0
Part Specifications				
Specifications could not be found.				

Plex 12/4/19 11:26 AM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION			DEPARTMENT/PROCESS			Route update only ☐				
Date: _____		Sequence #: _____			QTY Affected: _____			MRB (QSI042)				
Description Work Order Deviation		Disposition						Completed By				
								Lead hand / Supervisor				
								QC / QA Coordinator				
Root Cause		FAULT CATEGORY										
Operator		Pressure/Forced			Contamination			Power Loss/Surge			Positioned Wrong	
Manufacturing Process		Bending			Misaligned/off center			Folio/Program			Outside Tolerance	
Equip/Tooling		Crushing			BOM/Route			Grain Direction			Drawing	
Handling/Preservation		Cracks			Broken/Damage/Defect			Weld			Finish	
Material		Crimp/Kink/Ripple/Wave/Twist			Incomplete/Unclear Instructions			Wrong Stock Pulled			Part Lost/Missing	
Product Improvement		Marks/Chatter			Drill Holes			Out of Sequence			Misread	
Process Improvement		Mislabeled			Fit/Function			Off-set/Set-up				
Human Factors		Other/Details:										